Roland DG DGXPRESS UG-641

This document bridges the gap between the Fiery XF documentation and the Roland DGXPRESS UG-641 documentation.

Refer to the Installation section before you connect the printer to a computer. The operation section has information on profile generation and everyday use. Please refer also to the documentation shipped with your printer, which you can also download from here.

General settings

The printer driver supports the printers: Roland DGXPRESS UG-641.

Environment requirements are as follows: The driver is available for Windows only. This printer connects via network port to the XF server.

Products based on Fiery XF technology: Fiery XF 8.0

Fiery XF Model	Description
Roland DGXPRESS UG-641	4 colors (CMYK)
Roland DGXPRESS UG-641 GlW	6 colors (CMYKGlW)

Operation

Color Tools settings

- **Dot size**:

  The dot size cannot be selected. The printer driver decides which dot size (Variable, Fixed, etc.) to use.

- **Ink type**:

  This printer supports only D-UA ink.

- **Layered printing and split head control**:

  Layered printing
  and split head contr

Print mode information:

FS = Feed Speed(mm/sec). SS = Scan Speed(mm/sec). DS = Dot Size Definition. DT = Dot Type. Pass = PassesPerLine.

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Roland DGXPRESS UG-641:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed|4p	720x720	16	1016	2	SML	63	Generic
High Speed|5p (A)	720x720	16	1016	2	SML	63	Generic
High Speed|5p (B)	720x720	16	1016	2	SML	62	Generic
High Speed|6p (A)	720x720	10	1016	2	SML	63	Generic
High Speed|6p (B)	720x720	10	1016	2	SML	62	Generic
High Speed|8p (A)	720x720	10	1016	2	SML	63	Generic
High Speed|8p (B)	720x720	10	1016	2	SML	62	Generic
Standard|6p	720x1440	10	508	1	SML	62	Generic
Standard|8p	720x1440	10	508	1	SML	62	Generic
High Quality|12p	720x1440	10	1016	2	SML	62	Generic
High Quality|16p	720x1440	10	1016	2	SML	62	Generic
High Quality|10p	1440x1440	10	508	2	SML	62	Generic
High Quality|12p	1440x1440	10	508	2	SML	62	Generic
Best Quality|16p	1440x1440	10	508	2	SML	62	Generic

Roland DGXPRESS UG-641 GlW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
High Speed|8p	720x720	16	1016	2	SML	63	Generic
High Speed|10p (A)	720x720	16	1016	2	SML	63	Generic
High Speed|10p (B)	720x720	16	1016	2	SML	62	Generic
Standard|12p (A)	720x720	10	1016	2	SML	63	Generic
Standard|12p (B)	720x720	10	1016	2	SML	62	Generic
Standard|16p (A)	720x720	10	1016	2	SML	63	Generic
Standard|16p (B)	720x720	10	1016	2	SML	62	Generic
High Speed|6p (White)	720x720	16	1016	2	SML	63	Special effects
High Speed|8p (White)	720x720	16	1016	2	SML	63	Special effects
Standard|16p (White HD)	720x720	10	1016	2	SML	63	Special effects
Standard|16p (White HD ->CMYK) (A)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (White HD ->CMYK) (B)	720x720	10	1016	2	SML	65	Generic with special effects
Standard|16p (CMYK->White HD) (A)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (CMYK->White HD) (B)	720x720	10	1016	2	SML	65	Generic with special effects
High Speed|8p (CMYK->MatteVarnish)	720x720	16	1016	2	SML	63	Generic with special effects
High Speed|10p (CMYK->MatteVarnish) (A)	720x720	16	1016	2	SML	63	Generic with special effects
High Speed|10p (CMYK->MatteVarnish) (B)	720x720	16	1016	2	SML	62	Generic with special effects
Standard|12p (CMYK->MatteVarnish)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (CMYK->MatteVarnish) (A)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (CMYK->MatteVarnish) (B)	720x720	10	1016	2	SML	62	Generic with special effects

High Speed|8p (CMYK+MatteVarnish)	720x720	16	1016	2	SML	63	Generic with special effects
High Speed|10p (CMYK+MatteVarnish) (A)	720x720	16	1016	2	SML	63	Generic with special effects
High Speed|10p (CMYK+MatteVarnish) (B)	720x720	16	1016	2	SML	62	Generic with special effects
Standard|12p (CMYK+MatteVarnish)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (CMYK+MatteVarnish) (A)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (CMYK+MatteVarnish) (B)	720x720	10	1016	2	SML	62	Generic with special effects
High Speed|8p (MatteVarnish->CMYK)	720x720	16	1016	2	SML	63	Generic with special effects
High Speed|10p (MatteVarnish->CMYK) (A)	720x720	16	1016	2	SML	63	Generic with special effects
High Speed|10p (MatteVarnish->CMYK) (B)	720x720	16	1016	2	SML	62	Generic with special effects
Standard|12p (MatteVarnish->CMYK)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (MatteVarnish->CMYK) (A)	720x720	10	1016	2	SML	63	Generic with special effects
Standard|16p (MatteVarnish->CMYK) (B)	720x720	10	1016	2	SML	62	Generic with special effects
High Speed|5p (GlossVarnish)	720x720	16	760	2	SML	61	Special effects
High Speed|6p (MatteVarnish)	720x720	16	760	2	SML	61	Special effects
High Speed|8p (MatteVarnish)	720x720	16	760	2	SML	61	Special effects
Standard|12p	720x1440	10	508	1	SML	62	Generic
Standard|16p	720x1440	10	508	1	SML	62	Generic
High Quality|24p	720x1440	10	1016	2	SML	62	Generic
High Quality|32p	720x1440	10	1016	2	SML	62	Generic
Standard|16p (White)	720x1440	10	1016	2	SML	63	Special effects
High Quality|32p (White HD)	720x1440	10	1016	2	SML	65	Special effects
High Quality|24p (White HD ->CMYK)	720x1440	10	1016	2	SML	65	Generic with special effects
High Quality|32p (White HD ->CMYK)	720x1440	10	1016	2	SML	65	Generic with special effects
High Quality|24p (CMYK->White HD)	720x1440	10	1016	2	SML	65	Generic with special effects
High Quality|32p (CMYK->White HD)	720x1440	10	1016	2	SML	65	Generic with special effects
Standard|12p (CMYK->MatteVarnish)	720x1440	10	508	1	SML	62	Generic with special effects
Standard|16p (CMYK->MatteVarnish)	720x1440	10	508	1	SML	62	Generic with special effects
High Quality|24p (CMYK->MatteVarnish)	720x1440	10	1016	2	SML	62	Generic with special effects
Standard|12p (CMYK+MatteVarnish)	720x1440	10	508	1	SML	62	Generic with special effects
Standard|16p (CMYK+MatteVarnish)	720x1440	10	508	1	SML	62	Generic with special effects
High Quality|24p (CMYK+MatteVarnish)	720x1440	10	1016	2	SML	62	Generic with special effects
Standard|12p (MatteVarnish->CMYK)	720x1440	10	508	1	SML	62	Generic with special effects
Standard|16p (MatteVarnish->CMYK)	720x1440	10	508	1	SML	62	Generic with special effects
High Quality|24p (MatteVarnish->CMYK)	720x1440	10	1016	2	SML	62	Generic with special effects
Standard|8p (GlossVarnish)	720x1440	10	760	2	SML	61	Special effects
Standard|10p (MatteVarnish)	720x1440	10	760	2	SML	61	Special effects
Standard|12p (MatteVarnish)	720x1440	10	760	2	SML	61	Special effects
Standard|16p (MatteVarnish)	720x1440	10	760	2	SML	61	Special effects
High Quality|20p	1440x1440	10	508	2	SML	62	Generic
Best Quality|24p	1440x1440	10	508	2	SML	62	Generic
Best Quality|32p	1440x1440	10	508	2	SML	62	Generic
High Quality|16p (White) (A)	1440x1440	10	508	2	SML	62	Special effects
High Quality|16p (White) (B)	1440x1440	10	508	2	SML	65	Special effects

Best Quality|32p (White HD) (A)	1440x1440	10	508	2	SML	62	Special effects
Best Quality|32p (White HD) (B)	1440x1440	10	508	2	SML	65	Special effects
Best Quality|24p (White HD ->CMYK)	1440x1440	10	508	2	SML	62	Generic with special effects
Best Quality|32p (White HD ->CMYK)	1440x1440	10	508	2	SML	62	Generic with special effects
Best Quality|24p (CMYK->White HD)	1440x1440	10	508	2	SML	62	Generic with special effects
Best Quality|32p (CMYK->White HD)	1440x1440	10	508	2	SML	62	Generic with special effects
High Quality|20p (CMYK->MatteVarnish)	1440x1440	10	508	2	SML	62	Generic with special effects
Best Quality|24p (CMYK->MatteVarnish)	1440x1440	10	508	2	SML	62	Generic with special effects
High Quality|20p (CMYK+MatteVarnish)	1440x1440	10	508	2	SML	62	Generic with special effects
Best Quality|24p (CMYK+MatteVarnish)	1440x1440	10	508	2	SML	62	Generic with special effects
High Quality|20p (MatteVarnish->CMYK)	1440x1440	10	508	2	SML	62	Generic with special effects
Best Quality|24p (MatteVarnish->CMYK)	1440x1440	10	508	2	SML	62	Generic with special effects

Dot Type Information:

D-UA INK

Dot Type		Small	Medium	Large
61	Cyan	8.32	17.85	33.24
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	8.53	18.59	35.39
	Gloss	8.32	17.94	33.42
	Primer	8.30	17.91	33.18
62	Cyan	3.25	7.83	15.12
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.00	9.03	18.21
	Gloss	3.29	7.84	15.18
	Primer	3.29	7.88	15.17
63	Cyan	3.25	7.83	23.19
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.00	9.03	25.75
	Gloss	3.29	7.84	23.31
	Primer	3.29	7.88	23.21
64	Cyan	3.25	15.12	23.19
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.00	18.21	25.75
	Gloss	3.29	15.18	23.31
	Primer	3.29	15.17	23.21
65	Cyan	3.25	7.83	15.12
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	4.00	9.03	25.75
	Gloss	3.29	7.84	15.18
	Primer	3.29	7.88	15.17
66	Cyan	3.26	7.60	16.52
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	35.39	35.39	35.39
	Gloss	3.32	7.60	16.62
	Primer	3.31	7.65	16.54
67	Cyan	3.26	7.60	23.01
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	35.39	35.39	35.39
	Gloss	3.32	7.60	23.16
	Primer	3.31	7.65	23.08
68	Cyan	3.26	16.52	23.01
	Magenta			
	Yellow			
	Black			
	Orange			
	Red			
	White	35.39	35.39	35.39
	Gloss	3.32	16.62	23.16
	Primer	3.31	16.54	23.08